|  |  |  |  |
| --- | --- | --- | --- |
| **Moderately Worn Bit** | | | |
| **Calibration** | **Normal** | **Drag** | **Side** |
| 1 | y = 54,093,660x - 23,718 | y = 15,695,275x + 9,088 | y = 16,145,764x - 9,167 |
| 2 |  |  |  |

**LCM Calibration with 9o Base:**

|  |  |  |  |
| --- | --- | --- | --- |
| **Moderately Worn Bit** | | | |
| **Calibration** | **Normal** | **Drag** | **Side** |
| 1 | y = 35,822,745x-15,736 | y = 15,295,173x+8,957 |  |
| 2 |  |  |  |

**LCM Calibration with 45o Base:**